

## **ADVANTAGE OF HIGH SKILL CNC**

### **Quick Service :**

Strategically located in Chennai we have advantage of delivering the goods and services in shortest possible time frame for our customers.

### **Parts Inventory :**

We have stocked P3/P4 class precision bearings for most of the leading brands of machine tools, that in turn translates to rapid recovery and reduced down times.



### **Turnkey service :**

Customers can avail on-demand service of disassembling and assembling of CNC machine tools. Should you have a requirement for CNC machine tools servicing and maintenance, talk to us today. You can email **support@highskillcnc.com** and our associates will be in touch with you at the earliest possible.



### Astute service Team :

Our skilled technical support engineers are available on 24\*7 to support CNC machine tools services requests with top priority.





Plot No 6 & 7, Sri Lakshmi Garden, Singilimedu, Thadaperumbakkam, Ponneri, Tamil Nadu, Pincode - 601204. Email : info@highskillcnc.com, support@highskillcnc.com Web : www.highskillcnc.com

# **SERVICES**

High skill CNC is a one of the leading CNC Service centre in Chennai and has a dedicated facility with focus on CNC machine tools maintenance and service. Serving has the heart of a machine tools, spindles are engineered to deliver high levels of speed, accuracy, precision, repeatability, and cutting performance. CNC machine Tools like, Spindle, Ball Screw, LM rail with Carriage, ATC & APC gearbox repairs and spares replacement need quicker turn around times to reduce the impact on productivity and profitability. With over 20 years of rich experience and a proven process, High skill CNC is well-poised to provide optimal solutions with top quality and prompt response times.

High skill CNC are refurbishes old outdated CNC Machines, Industrial Auto machines, Robotics, Conventional machines, SPM Machines to the latest possible version both mechanical and electronic components.



# **SPINDLES**

High Skill CNC have offered better solutions by modifying the spindle design and proven the performance. High Skill CNC is able to service any type of spindles and electro spindles in exceptionally short times and is able to return the spindle to the customer with the same accuracy and quality same as OEMs.



Make - Makino - VMC Machine Model - S33 Spindle Taper - BT40 Spindle Speed - 20000RPM





Make Moriseiki Machine Model - Duracenter Spindle Taper - BT-40 Spindle Speed - 12000Rpm

Make- Okuma- Lathe Machine Model - Crown L1420 Spindle Speed - 3000 RPM





Make-Mazak-E Tower Machine Model - E500 Spindle Taper - BBT50 Spindle Speed - 5000Rpm

### TRAINING

"HIGH SKILL CNC" also conducts advanced CNC machines and robotics training programs, to provide quality training in the area of CNC Lathe, CNC Milling, Master CAM, Maintenance, TPM, Robotics, etc. Globalization has ended up many Opportunities for people, by way of new technologies emerging at a fast pace with the fierce competition in the respective field. This has created avoidance in the Engineering field. "HIGH SKILL CNC" has understood the void and wants to evolve new methodologies to keep pace with the new technologies. In our drive for excellence in the engineering field, we have brought out World Class Training Programs to professionals and students.

#### TRAINING

We provide world class Training. CNC MACHINE REPAIR To provide optimal solutions with top quality. **PREVENTIVE ACTION** Preventive maintenance can save a lot of time and money. PROGRAMMES To Learn Programming Skills necessary for Fanuc controlled CNC milling FACILITIES We provide all kind of Training Laboratories Facility **PLACEMENTS** 

We guide and consult students on overseas placement

- 1. Fundamental of CNC
- 2. Programming procedure
- 3. Manual programming
- 4. Cycle Programming
- 5. Sub programming procedure
- **1. Fundamentals of VMC**
- 2. Programming procedures
- 3. Manual programming
- 4. Canned Cycle Programming
- 5. Sub programming procedure
- 1. Introduction CAD/CAM
- 2. Advantages of CAD/CAM
- 3. Introduction -2D Design
- 4. Introduction -2D Manufacturing
- 5. Cutting Tool Selection
- 6. Feed Speed Selection
- 7. NC Code Generation
- 1. Industrial hydraulics & pneumatics
- 2. Preventive & Predictive Maintenance
- 3. ISO-TS 16949 Awareness
- 4. Innovation and creativity
- 5. Decision Making & Problem Solving
- 1. Machine Types Introduction MAINTENANCE TRAINING
- **CNC /CONVENTIONAL**
- 2. Machines Functions
- (Electrical/Mechanical)
- 3. Machine Drive and Motors Functions
- 4. Slides and Functions
- 5. Hydraulics and lubrication

### **CNC TURNING**





### **MASTER CAM**







- 6. Cutting tool selection
- 7. Factors of cutting parameters
- 8. Work setting procedures
- 9. Machine operating procedure
- 10. Offset methods
- 6. Methods of pocketing

- 10. Machine operating procedure
- 8. Introduction -3D Design
- 9. Introduction -3D Manufacturing
- 10. Surface Machining
- 11. Solid Machining
- 12. Converter DCF.DWG.INGE'S PARASOL ID.SAT etc..
- 13. Designing and Machining Critical Shapes
- 6. Execution skills
- 7. Safety Health management System
- 8. Positive Discipline Classroom
- 9. Management for students
- 6. Applications
- 7. Coolant motors
- 8. Machine Bed Types
- 9. Lead Screw and Ball Screw
- **10. PLC Functions**
- **11. Trouble Shootings**

- **CNC MILLING** 
  - - 7. Cutting tool selection factors
    - 8. cutting parameters
    - 9. Work Setting Procedures